

Fig. 1. Coupe verticale d'un four à manche.

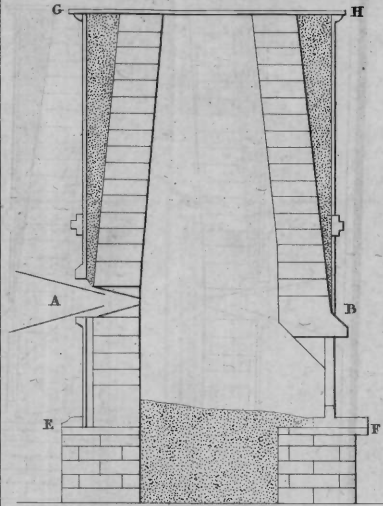
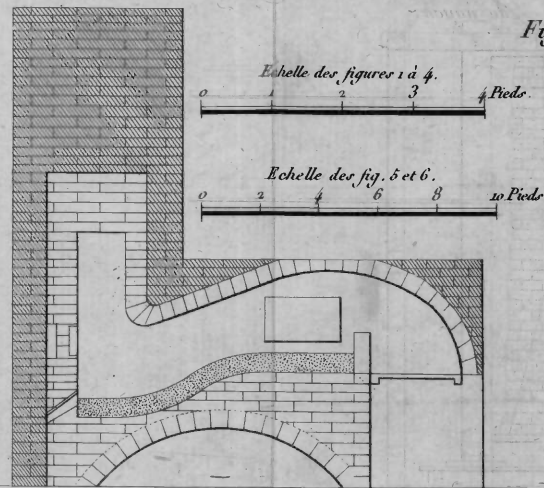


Fig. 5. Coupe d'un four à réverbère suivant CD.



Figures 7 à 12. Détails pour le moulage d'un gros cylindre.

Fig. 7. Formation du manteau.

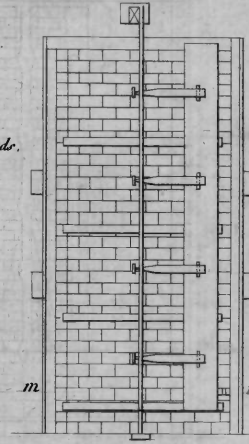


Fig. 9. Formation du noyau.

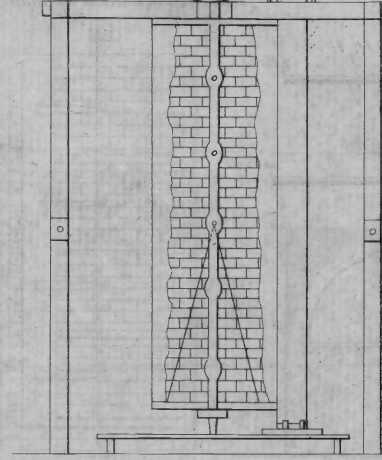


Fig. 11. Pièce coulée.

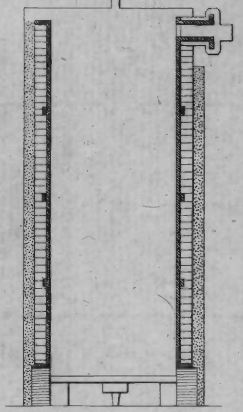


Fig. 2. Coupe suivant AB.

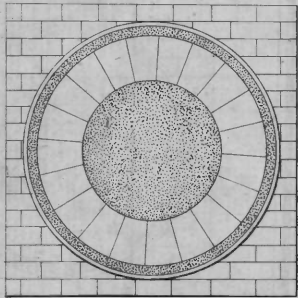


Fig. 6. Plan d'un four à réverbère.

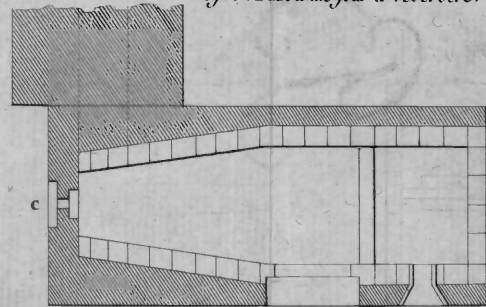


Fig. 8. Coupe suivant mn.

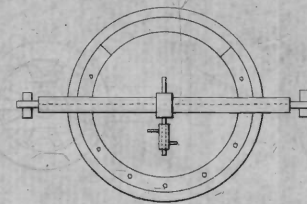


Fig. 10. Plan de figure 9.

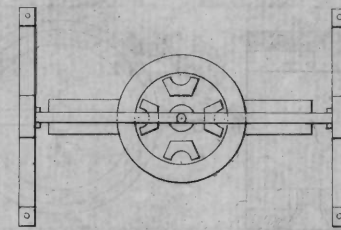


Fig. 12. Plan de fig. 11.

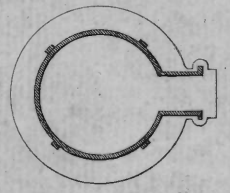


Fig. 3. Plaque du sol EF fig. 1.

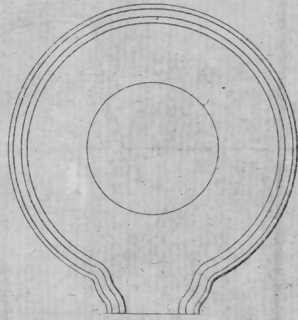


Fig. 4. Plaque du gueulard GH, figure 1.

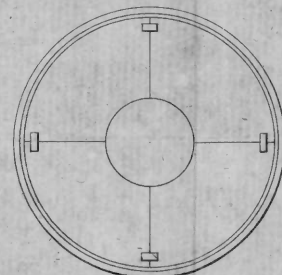


Fig. 14. Plan suivant op fig. 13.

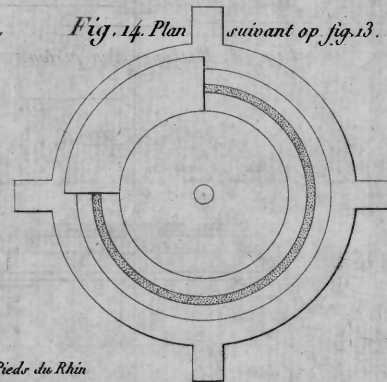


Fig. 13. Moulage d'un piston.

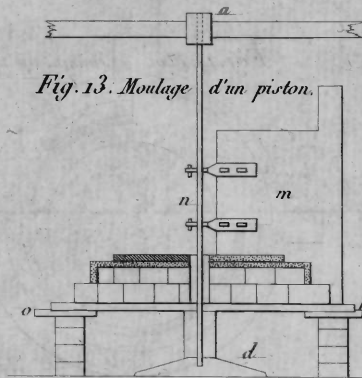
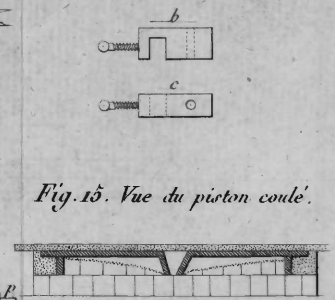


Fig. 15. Vue du piston coulé.



Echelle des fig. 7 à 15. 10 Pieds du Rhin

Fig. 1. Elévation longitudinale du gros cylindre

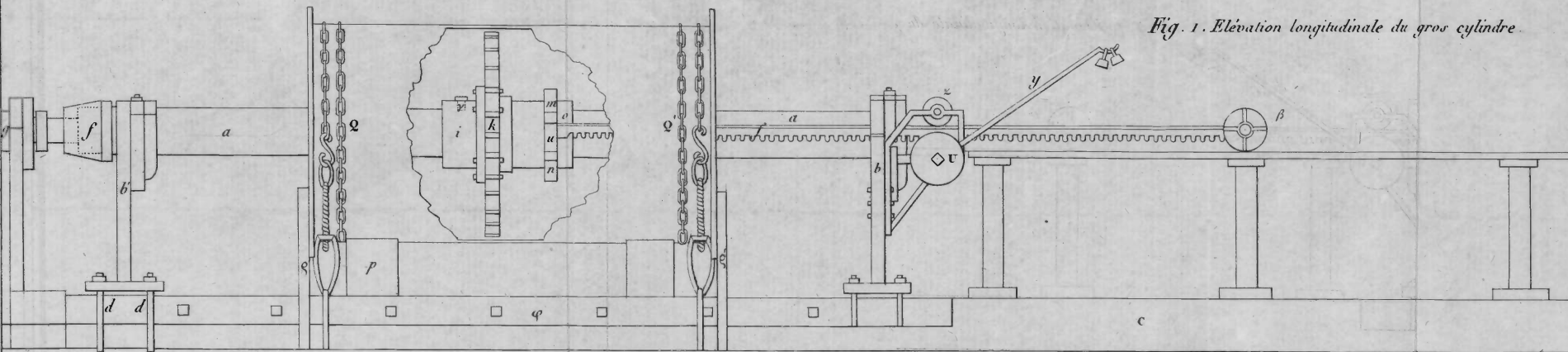
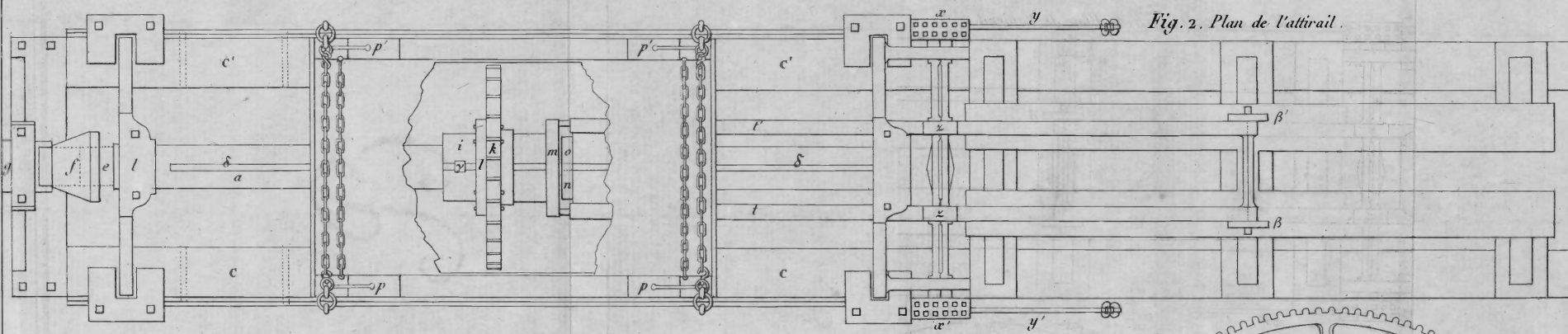


Fig. 2. Plan de l'attrail.



Attrail pour l'allègement des cylindres d'un gros diamètre à Gleiwitz.

Fig. 4. Elévation de l'attrail du petit cylindre.

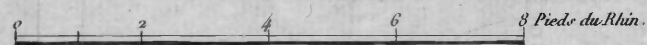
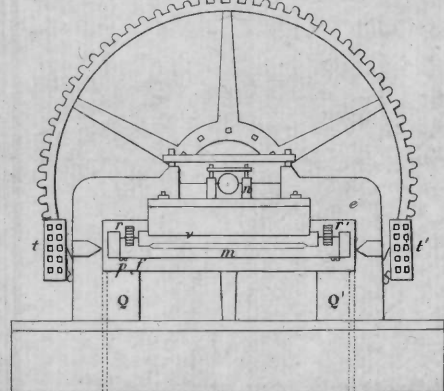


Fig. 5. Coupe du petit cylindre suivant AB.

